

ITEM	QTY -949	P/N	DESCRIPTION
1	X	D212-725-1-949	DUCT ASSEMBLY
2	1	D212-725-1-251	FWD DUCT
3	1	D212-725-1-253	AFT DUCT
4	A/R	EZ250150	ADHESIVE, 3M SCOTCH WELD OR DEVCON PLASTIC WELDER II

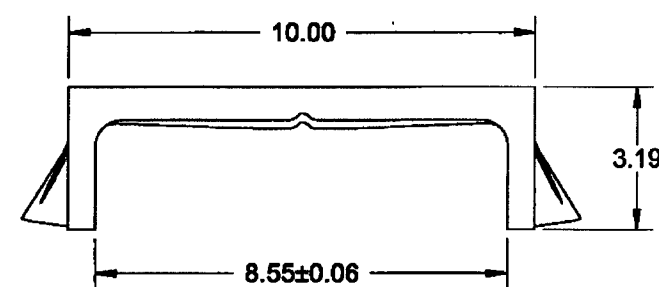
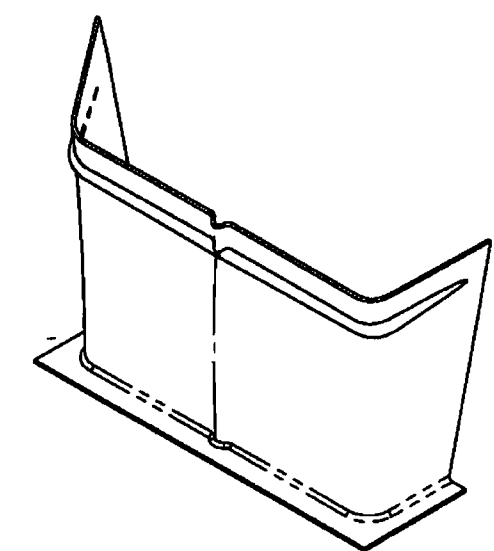
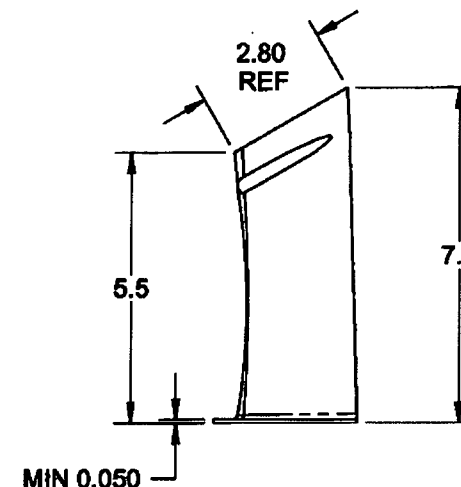
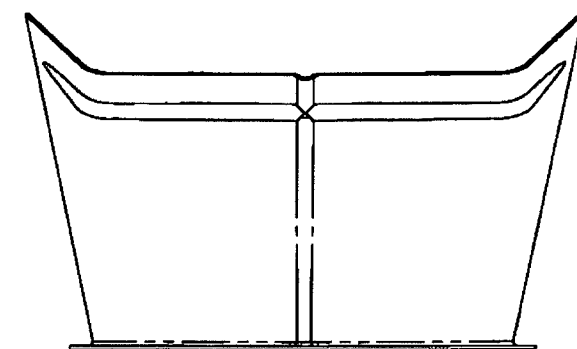
D212-725-1-949 DUCT ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
- 7) WEIGHT: 0.68 lbs
- 8) SEAL MATING EDGES WITH EZ250150 ADHESIVE OR DEVCON PLASTIC WELDER II ALONG MATING PERIMETER WITH MINIMUM THICKNESS OF 0.020"

RELEASED
2013-10-07

C	REVISE NOTES TO ADD DEVCON PLASTIC WELDER II OPTION. REASON: SHOP REQUEST.	SFM	13.07.15
B	D212-725-1-949 WAS D4065-041 (ZN A4-1, D3-1, A4-2); D212-725-1-251 WAS D4065-1 (ZN A4-3, D3-1, C4-2); D212-725-1-253 WAS D4065-3 (ZN A4-4, D3-1, D4-2, B4-2, C1-2)	RF	11.02.24
A	NEW ISSUE	RF	10.04.13
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SFM		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D4065	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		DUCT ASSEMBLY	NTS
DATE	13.07.15	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



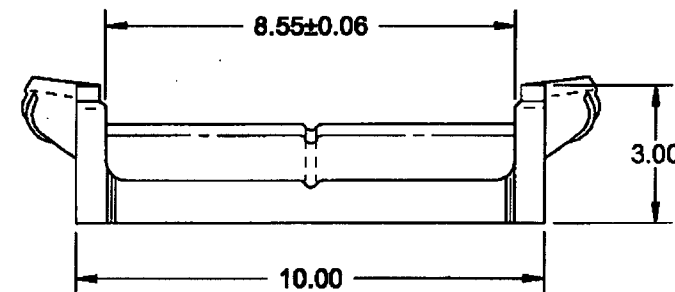
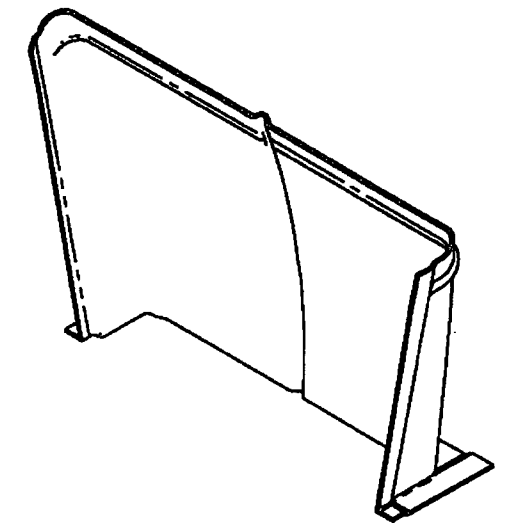
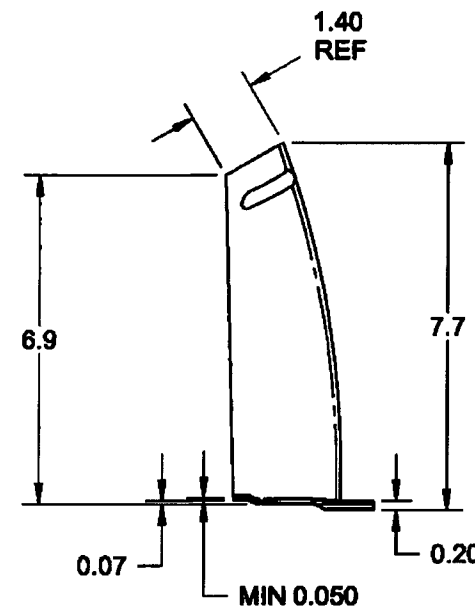
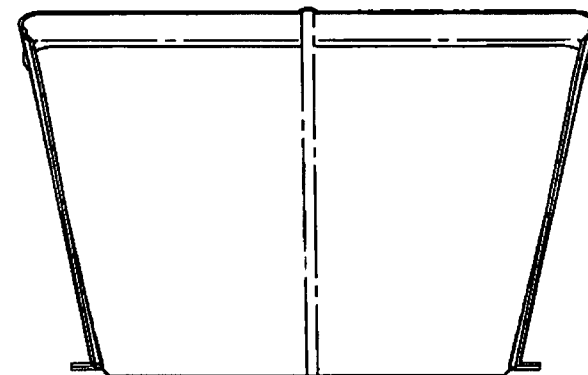
D212-725-1-251 FWD DUCT

RELEASED
2013-10-07
MD

NOTES:

- 1) MATERIAL: LEXAN F6000 POLYCARBONATE, 0.093 THICK, SUEDE/POLISHED TEXTURE, BLACK SHEET
REF DART SPEC. MLEXS.093-F6006-02
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.30 lbs
- 8) TOOLING: THERMOFORM PER MOLD DT9581 PER QSI 022. TRIM PER MOLD
- 9) MINIMUM THICKNESS: 0.050" UNLESS OTHERWISE NOTED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SFM		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D4065	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		DUCT ASSEMBLY	NTS
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D212-725-1-253 AFT DUCT

RELEASED
2013-10-07
mf

NOTES:

- 1) MATERIAL: LEXAN F6000 POLYCARBONATE, 0.093 THICK, SUEDE/POLISHED TEXTURE, BLACK SHEET
REF DART SPEC. MLEXS.093-F6006-02
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.38 lbs
- 8) TOOLING: THERMOFORM PER MOLD DT9581 PER QSI 022. TRIM PER MOLD
- 9) MINIMUM THICKNESS: 0.050" UNLESS OTHERWISE NOTED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SFM		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4065	REV. C
MFG. APPR.	<i>[Signature]</i>	SHEET 4 OF 4	
APPROVED	<i>[Signature]</i>	TITLE DUCT ASSEMBLY	SCALE NTS
DE APPR.	<i>[Signature]</i>	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	13.07.15		